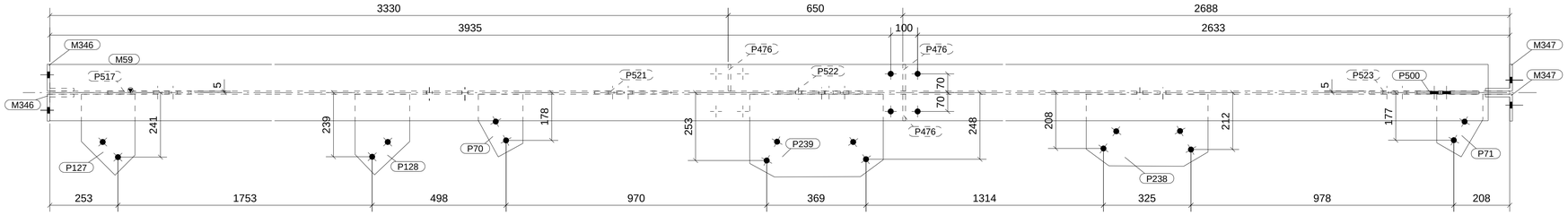

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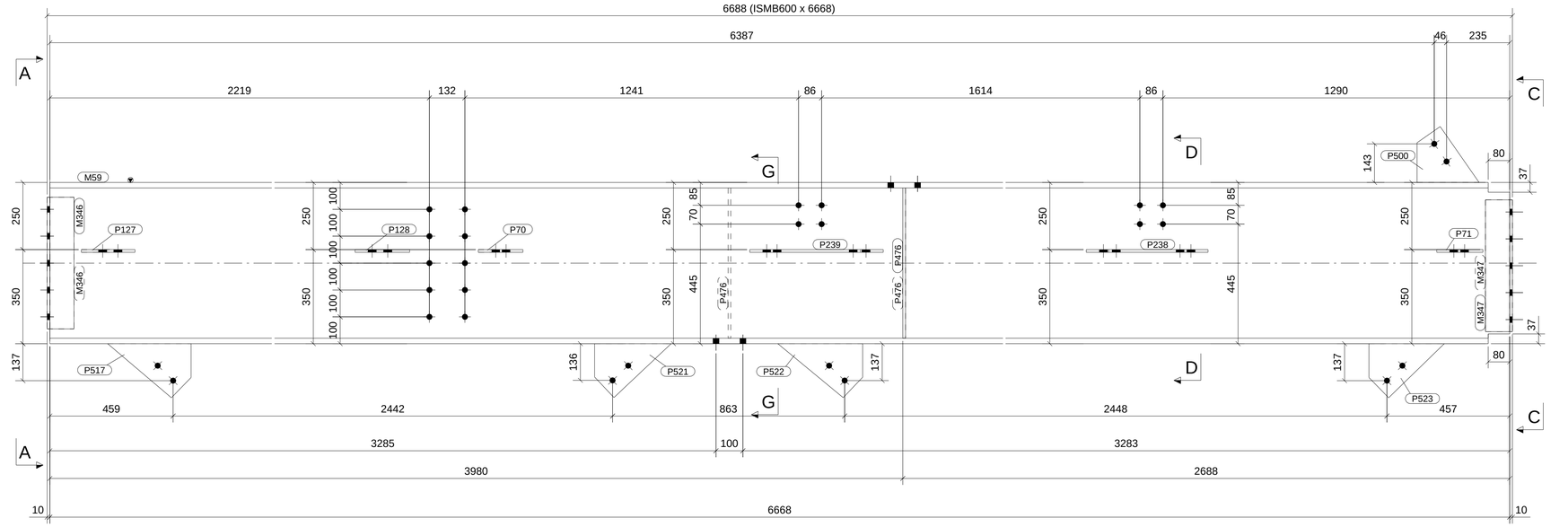

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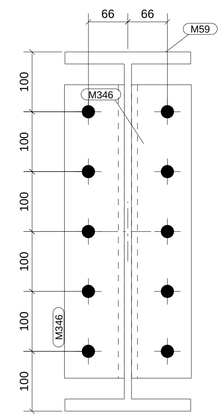
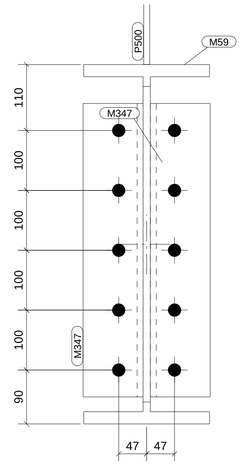


SECTION A



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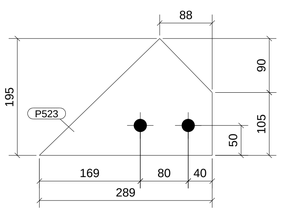

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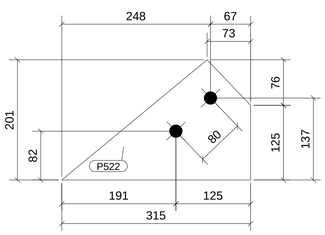

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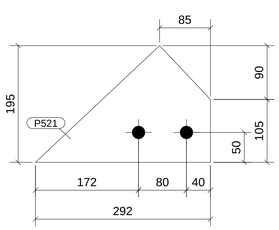

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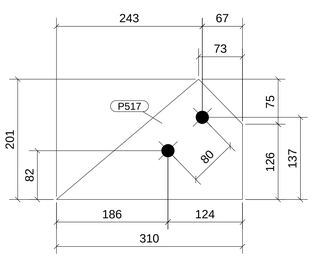

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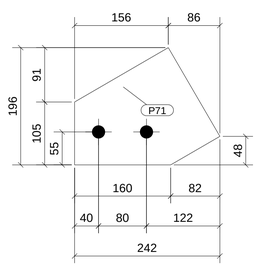

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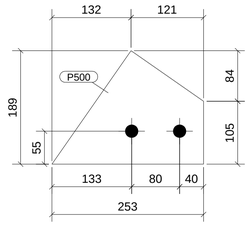

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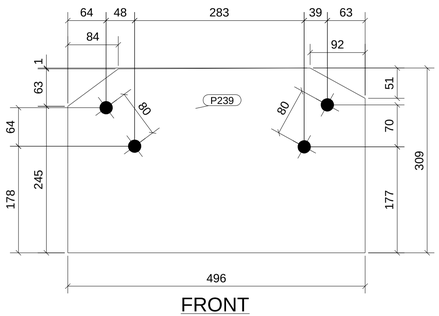

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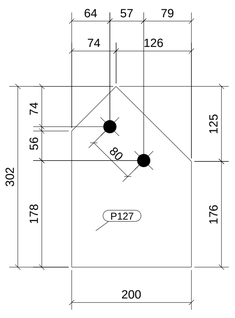

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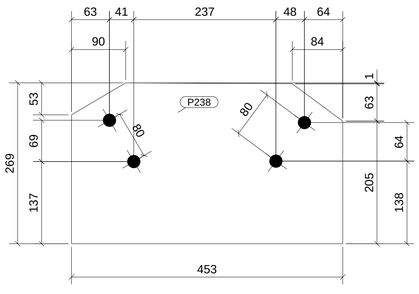

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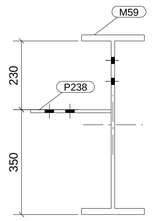
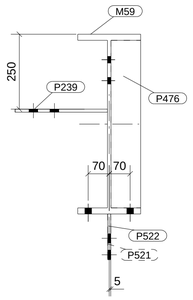
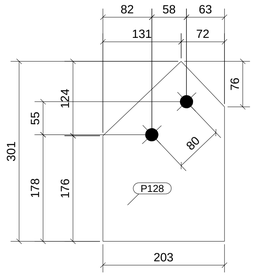


SECTION D
(TYP FOR GUSSET)



SECTION G



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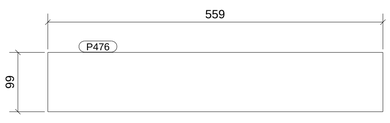

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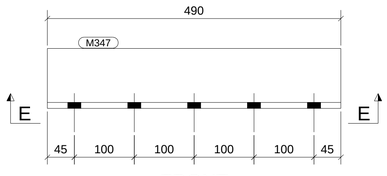

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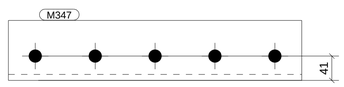
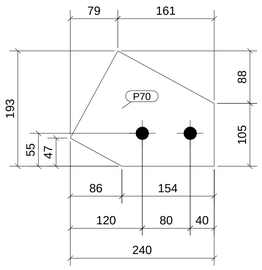


SECTION E



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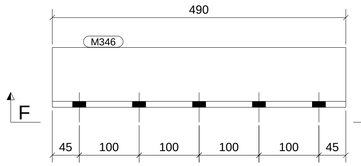

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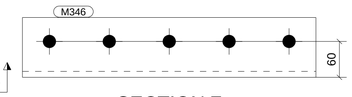

SECTION F

GENERAL NOTES:

ALL HOLES ARE 21.5 DIA. UNLESS NOTED
ALL WELDS ARE 6mm F.W UNLESS NOTED

MATERIAL LIST FOR ONE ASSEMBLY MK'D DPT-B168 1 No. Required

Mark	Size	No.	Length	Weight/Memb	Weight
M59	ISMB600	1	6668	816.5	816.54
M346	L100X100X10	2	490	7.3	14.62
M347	L100X100X10	2	490	7.3	14.62
P70	PLT10*193	1	240	2.5	2.47
P71	PLT10*196	1	242	2.5	2.51
P127	PLT10*200	1	302	3.9	3.90
P128	PLT10*203	1	301	3.9	3.93
P238	PLT10*269	1	453	9.1	9.13
P239	PLT10*309	1	496	11.6	11.61
P476	PLT10*99	3	559	4.3	13.04
P500	PLT10*189	1	253	2.4	2.38
P517	PLT10*201	1	310	2.8	2.81
P521	PLT10*195	1	292	2.6	2.59
P522	PLT10*201	1	315	2.8	2.84
P523	PLT10*195	1	289	2.6	2.57
	Total				905.5

BOLT LIST FOR ASSEMBLY : DPT-B168 1 No. Req'd.

Diam	Length	No	Connected Assemblies
20	50	10	DPT-C21

NOTES :

1. ALL DIMENSIONS ARE IN MILLIMETRES AND LEVELS ARE IN METERS U.N.O.
2. ALL WELDS 6 MM CONTINUOUS FILLET WELDS U.N.O.
3. ALL HOLES ARE 22 DIA (U.N.O.)
4. FOR GENERAL NOTES & SPECIFICATION REF. DWG. NO. 1-GEN-G-01
5. FOR ERECTION MARKING REFER DRG.NO D08C03-CLTE-51 TO E-58

REV.	DATE	DESCRIPTION	MADE	CHECK	APPR.
A		ISSUED FOR FABRICATION			

REVISION

CLINKER TANK : TRANSFER POINT AT DISCHARGE END OF
481.DB150, 481.DB160 & 481.DB170 : ABRICATION DETAILS OF
ASSEMBLY : DPT-B168

JOB NO.:	DESIGN:	MADE:	DATE:	DWG. NO.:	REV:
	CHECK:	APPR:	REV.:	DPT-B168	A